



Dart Hawkesbury  
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Tel (613) 632-5200

**D3502-1GB**  
**Job Sheet 166657**



Part No: D3502-1GB

Job Qty: 4 ea

Part Name: Support



Part Weight: 0 lbs

Status: Production

Priority: High

Job Created: 10/13/17

Job Tracking No:

Due Date: 10/17/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: (Copied from part D3502-1-) DWG REV B IPP Rev:A New Issue 06-07-06 JLM IPP Rev:B Add tooling hole 07-03-28 Esr rev C added DT9430 08.11.03 EC verified by:DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Due Date | Standard  |         | Workcenter/Supplier   |             |
|-------|--------------------|-------|----------|-----------|---------|-----------------------|-------------|
|       |                    |       |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |
| 90    | Start up Operation | 4 Ea  | 10/17/17 | 0.00      | 0.00    | Start up container    | AR          |
| 160   | SprayPaint         | 4 pcs | 10/17/17 | 0.00      | 0.06    | Spray Paint           | ARAS        |
| 170   | QC                 | 4 pcs | 10/17/17 | 0.00      | 0.00    | QC3                   | 38          |
| 180   | Packaging          | 4 pcs | 10/17/17 | 0.00      | 0.00    | Packaging3            | 9-89        |
| 190   | QC21-SA            | 4 Ea  | 10/17/17 | 0.00      | 0.00    | QC21                  | 100 1711-11 |

Part Op 160 - PULL FROM STOCK D3502-1 SCUFF LIGHTLY RE-PAINT GLOSSY BLACK  
Descriptions: 180 - LOCATION : LG052

B163478X4

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D3502-1        | 4        | 84        | 0         | 0       |

Black Iron B138478

### Part Specifications

| Spec No | Description | Target/Tolerance                   | Limits         | Type | Special Comments |
|---------|-------------|------------------------------------|----------------|------|------------------|
| 1       | Support     | 1.590inches $\pm 0.010$            | 1.600<br>1.580 |      |                  |
| 2       | Support     | 1.177inches $+ 0.005$<br>$- 0.000$ | 1.182<br>1.177 |      |                  |
| 3       | Support     | 0.130inches $\pm 0.010$            | 0.140<br>0.120 |      |                  |
| 4       | Support     | 0.080inches $\pm 0.010$            | 0.090<br>0.070 |      |                  |
| 5       | Support     | 0.928inches $\pm 0.010$            | 0.938<br>0.918 |      |                  |
| 6       | Support     | 0.100inches $\pm 0.010$            | 0.110<br>0.090 |      |                  |
| 7       | Support     | 0.100inches $\pm 0.010$            | 0.110<br>0.090 |      |                  |
| 8       | Support     | 1.390inches $\pm 0.030$            | 1.420<br>1.360 |      |                  |



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**Support**

**PART NO: D3502 – 1GB**  
**Revision:**  
**Operation: Start up Operation**  
**Quantity: 4**  
**Change No:**

|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 10/23/17</b><br><b>Job No: 166657</b> |
|----------------------------------------------------|